

HOW TO INSTALL A SUPER HEMI KIT ON A VIPER PLUS GT

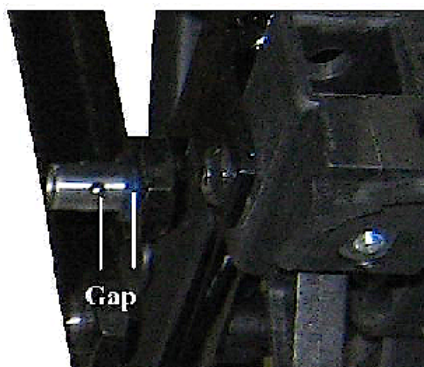
1. Remove the 24" rear wheels from the chair. Remove the anti-tippers if the chair has them.



2. Install the 20" rear wheels from the Super Hemi Kit, using the quick release axles from the 24" rear wheels or axles from the kit.



- 2a. If the quick release axles are used they will need to be adjusted for a better fit.



- 2b. To adjust the quick release axles put an open end wrench on the end of the axle. Put another open end wrench on the nut of the axle and turn the nut clockwise (looking from the top).





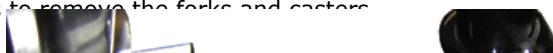
3. Adjust the brakes to lock the new 20" rear wheels.

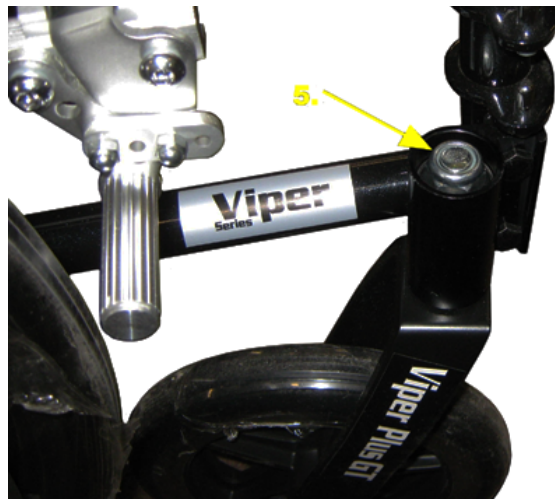


4. Remove the dust caps from the fork stem housings.



5. Remove the fork stem nuts to remove the forks and casters





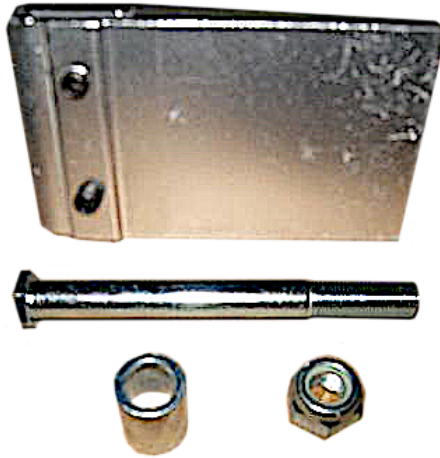
6. Install the forks with casters from the Super Hemi Kit. Do not over tighten the fork stem nuts.



7. Install the anti-tippers that come with the Super Hemi Kit.



8. The brake shoe extensions and the rear axles, spacers and nuts from the Super Hemi Kit are not used if the quick release axles are used. If the axles from the kit are used the brake shoe extensions and spacers are not used.



[Home](#)